## **LOOKING TO REDUCE TOTAL OPERATING EXPENSES?** Lost durability could be costing you



Lost Durability: Using an oil not optimized for your operation can create added maintenance, downtime and lost revenue.

In this example, a large construction company with 100 excavators—25% of which are Tier IV Final—uses a 15W-40 CK-4 low-ash (1%) engine oil. Low-ash engine oils contain 60% more sulfated ash than ultra-low-ash oils, and are proven to be responsible for 90% of the ash buildup in diesel particulate filters (DPFs), causing significant clogging and requiring 2.5x more DPF services in comparison to ultra-low-ash engine oils. The back pressure caused by a clogged DPF filter causes increased fuel consumption, averaging 3% more fuel use over the service life of a DPF.





Number of Tier IV excavators

Average cost for DPF service in labor and downtime



Number of Tier IV excavators

Cost of additional 600 gals

## \$105K + \$48.75K = \$153.75K UNNECESSARY



## Large Regional Construction Co. Unnecessary costs from using an unoptimized engine oil.

## x 25 x 4,200 = 105,000

**Estimated annual** cost to service DPF

 $25 \times 1,950 = 4,8,750$ 

of fuel per excavator

Estimated annual additional fuel costs